

AMENDMENTS TO THE CLAIMS

1 - 123. (Canceled)

- 124. (Currently Amended) A crystalline form of azithromycin, wherein said form is substantially pure Form F crystalline azithromycin monohydrate hemi-ethanol solvate.
- 125. (Currently Amended) The crystalline form of claim 124, wherein said form crystalline azithromycin monohydrate hemi-ethanol solvate is characterized as having a ¹³C solid state NMR spectrum comprising one peak with chemical shift of about 179.5 ppm,
- 126. (Previously Presented) The crystalline form of claim 125, wherein said ¹³C solid state NMR spectrum further comprises a peak with chemical shift of about 178.6 ppm.
- 127. (Previously Presented) The crystalline form of claim 126, wherein said ¹³C solid state NMR spectrum further comprises a peak with chemical shift of about 58.0 ppm.
- 128. (Previously Presented) The crystalline form of claim 127, wherein said ¹³C solid state NMR spectrum further comprises a peak with chemical shift of about 17.2 ppm.
- 129. (Previously Presented) The crystalline form of claim 128, wherein said ¹³C solid state NMR spectrum further comprises a peak with chemical shift of about 10.1 ppm.
- 130 (Previously Presented) The crystalline form of claim 129, wherein said ¹³C solid state NMR spectrum further comprises a peak with chemical shift of about 9.8 ppm.
- 131. (Previously Presented) The crystalline form of claim 130, wherein said ¹³C solid state NMR spectrum further comprises a peak with chemical shift of about 9.3 ppm.

- 132. (Previously Presented) The crystalline form of claim 131, wherein said ¹³C solid state NMR spectrum further comprises a peak with chemical shift of about 7.9 ppm.
- 133. (Previously Presented) The crystalline form of claim 132, wherein said ¹³C solid state NMR spectrum further comprises a peak with chemical shift of about 6.6 ppm.
- 134. (Currently Amended) The crystalline form of claim 124, wherein said substantially pure Form F crystalline azithromycin monohydrate hemi-ethanol solvate has a purity of 82% or more by weight.
- 135. (Currently Amended) The crystalline form of claim 124, wherein said substantially pure Form F crystalline azithromycin monohydrate hemi-ethanol solvate has a purity of 84% or more by weight.
- 136. (Currently Amended) The crystalline form of claim 124, wherein said substantially pure Form F crystalline azithromycin monohydrate hemi-ethanol solvate has a purity of 86% or more by weight.
- 137. (Currently Amended) The crystalline form of claim 124, wherein said substantially pure Form F crystalline azithromycin monohydrate hemi-ethanol solvate has a purity of 88% or more by weight.
- 138. (Currently Amended) The crystalline form of claim 124, wherein said substantially pure Form F crystalline azithromycin monohydrate hemi-ethanol solvate has a purity of 90% or more by weight.
- 139. (Currently Amended) The crystalline form of claim 124, wherein said substantially pure Form F crystalline azithromycin monohydrate hemi-ethanol solvate has a purity of 92% or more by weight.
- 140. (Currently Amended) The crystalline form of claim 124, wherein said substantially pure Form F crystalline azithromycin monohydrate hemi-ethanol solvate has a purity of 94% or more by weight.

- 141. (Currently Amended) The crystalline form of claim 124, wherein said substantially pure Form F crystalline azithromycin monohydrate hemi-ethanol solvate has a purity of 96% or more by weight.
- 142. (Currently Amended) The crystalline form of claim 124, wherein said substantially pure Form F crystalline azithromycin monohydrate hemi-ethanol solvate has a purity of 98% or more by weight.

143. (Canceled)

144. (NEW) The crystalline form of azithromycin of claim 124 prepared by the process of (a) dissolving azithromycin in ethanol of 1-3 volumes by weight of azithromycin at a temperature of about 50-70°C; (b) completely dissolving the azithromycin of step (a) in said ethanol; (c) cooling the solution to subambient temperature to cause precipitation; and (d) collecting azithromycin crystalline and (e) drying said azithromycin crystalline to obtain said crystalline form of azithromycin.